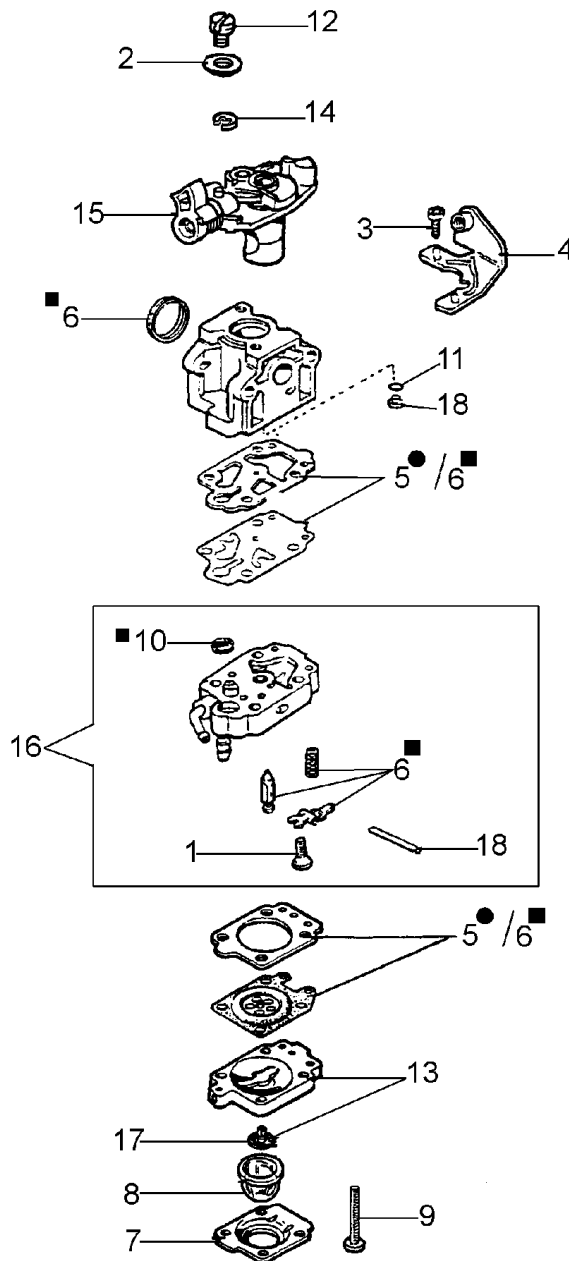


mod. Walbro WYJ-227A  
 compl. p/n 2318900R



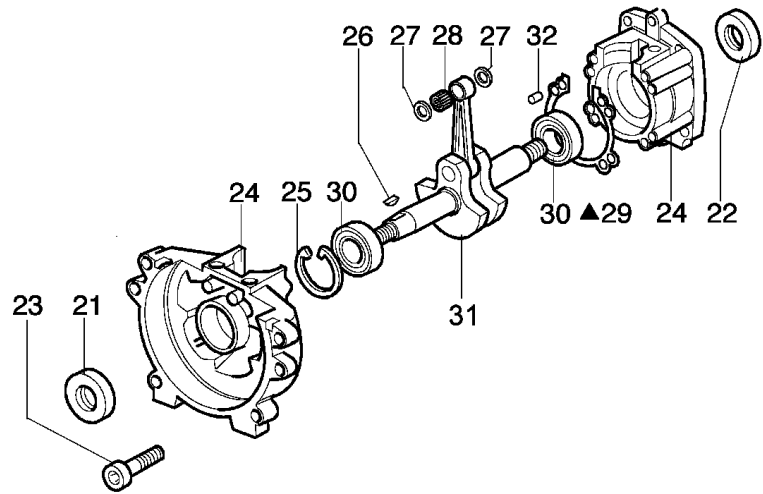
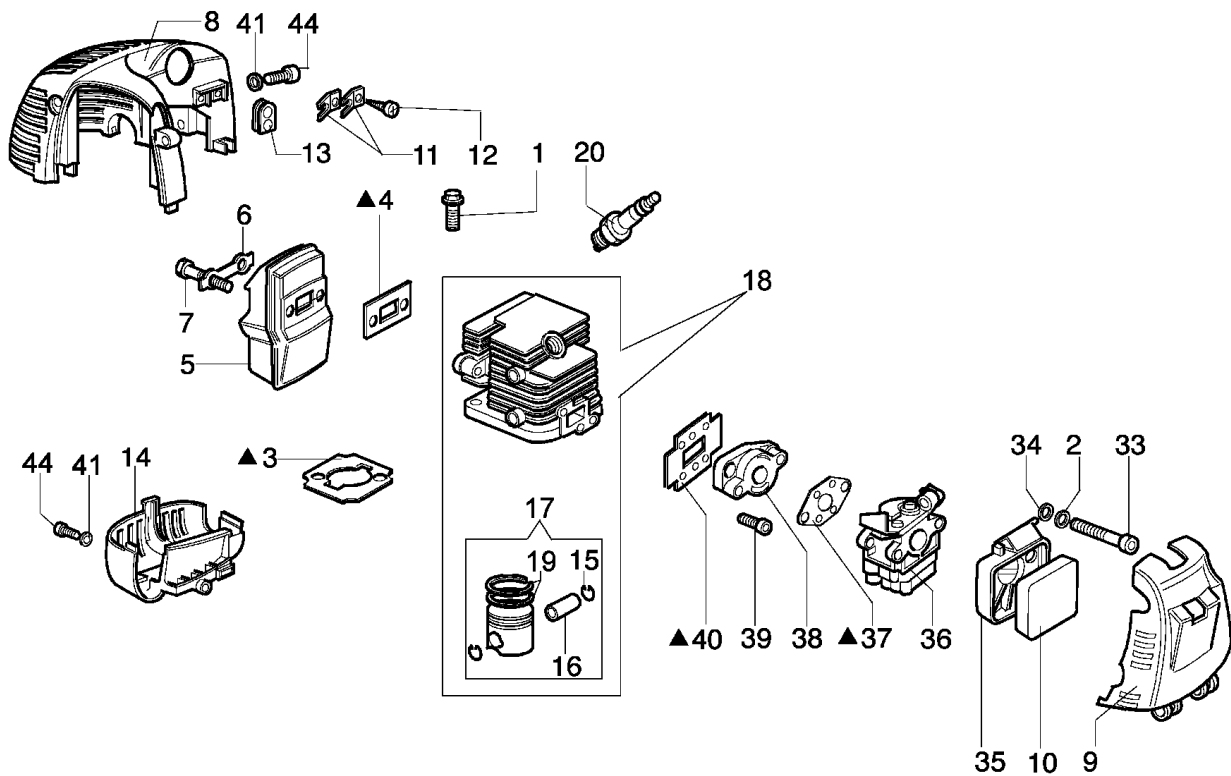
5 ● KIT MEMBRANE & GUARNIZIONI  
 DIAPHRAGM & GASKET SET

6 ■ KIT RIPARAZIONE  
 REPAIR KIT

# Drawing      Carburetor

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| Reference | Qty | Item number | Description  |
|-----------|-----|-------------|--------------|
| 1         | 1   | 2318569     | Screw        |
| 2         | 1   | 2318703     | Washer       |
| 3         | 1   | 2318580     | Screw        |
| 4         | 1   | 2318993     | Support      |
| 5         | 1   | 2318590     | Gasket set   |
| 6         | 1   | 2318591     | Repair kit   |
| 7         | 1   | 2318571     | Cover        |
| 8         | 1   | 2318572     | Fuel pump    |
| 9         | 4   | 2318585     | Screw        |
| 10        | 1   | 003300204   | Fuel filter  |
| 11        | 1   | 2318701     | O-ring       |
| 12        | 1   | 2318577     | Adjuster nut |
| 13        | 1   | 2318570     | Pump body    |
| 14        | 1   | 2318189     | Ring         |
| 15        | 1   | 2318814     | Valve        |
| 16        | 1   | 2318815     | Pump body    |
| 17        | 1   | 2318592     | Valve        |
| 18        | 1   | 003300201   | Spindle      |



42 Kit guarnizioni  
Gasket set  
▲ Jeu joints  
Juego juntas  
Dichtungenkit

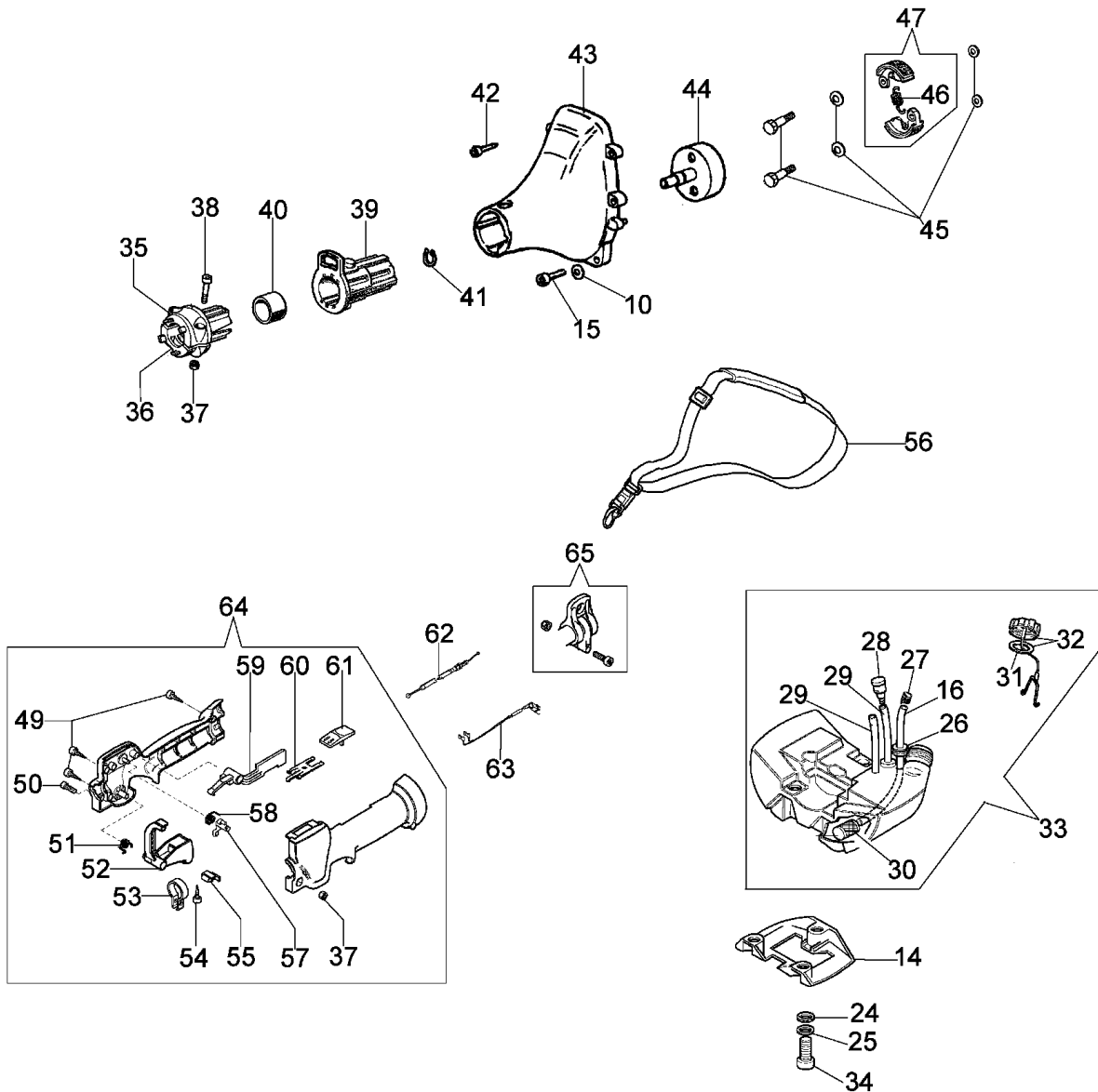
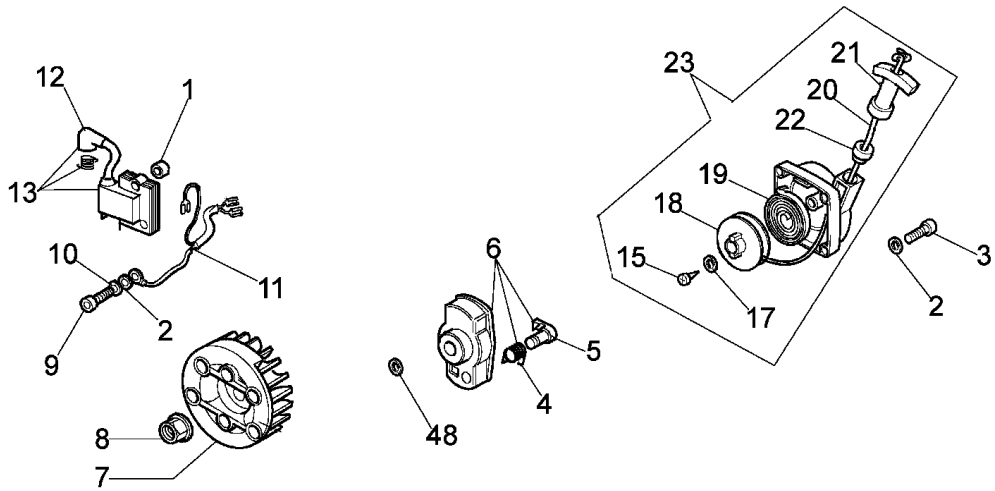
43 Kit etichette  
Labels set  
Jeu etiquette  
Juego etiquetas  
Etikettenkit

# Drawing Engine

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| Reference | Qty | Item number | Description         |
|-----------|-----|-------------|---------------------|
| 1         | 2   | 61070060    | Screw               |
| 2         | 2   | 3833073     | Washer              |
| 3         | 1   | 61070059    | Gasket              |
| 4         | 1   | 61070033    | Gasket              |
| 5         | 1   | 58040140    | Muffler             |
| 6         | 1   | 61070055    | Plate               |
| 7         | 2   | 3806027     | Screw               |
| 8         | 1   | 61100001    | Cover               |
| 9         | 1   | 61100003    | Filter cover        |
| 10        | 1   | 61070005    | Air filter          |
| 11        | 2   | 4191069B    | Plate               |
| 12        | 2   | 3960030     | Screw               |
| 13        | 1   | 072700036A  | Grommet             |
| 14        | 1   | 61100006    | Cover               |
| 15        | 2   | 61070067    | Ring                |
| 16        | 1   | 61070066    | Piston pin          |
| 17        | 1   | 61070107    | Piston assy         |
| 18        | 1   | 61070072A   | Cylinder assy Ø34   |
| 19        | 2   | 61070065R   | Piston ring Ø34     |
| 20        | 1   | 3055104R    | Spark plug          |
| 21        | 1   | 61070075    | Seal ring           |
| 22        | 1   | 61070074    | Seal ring           |
| 23        | 4   | 61070063    | Screw               |
| 24        | 1   | 61070061R   | Crankcase           |
| 25        | 1   | 3025019     | Ring                |
| 26        | 1   | 61070070    | Key                 |
| 27        | 2   | 61070068    | Spacer              |
| 28        | 1   | 61070076    | Bearing             |
| 29        | 1   | 61070062    | Gasket              |
| 30        | 2   | 3034010     | Bearing             |
| 31        | 1   | 61070069    | Crankshaft          |
| 32        | 3   | 61070073    | Pin                 |
| 33        | 1   | 61052009B   | Screw               |
| 34        | 2   | 61040020    | Bushing             |
| 35        | 1   | 61070003D   | Filter support      |
| 36        | 1   | 2318900R    | Carburetor WYJ-227A |
| 37        | 1   | 4161438     | Gasket              |
| 38        | 1   | 61070004    | Insulator           |
| 39        | 2   | 3801047     | Screw               |
| 40        | 1   | 61070007    | Gasket              |
| 41        | 2   | 3916004     | Washer              |
| 42        | 1   | 61130060    | Gaskets set         |
| 43        | 1   | 61102051    | Labels kit          |
| 44        | 2   | 3801002     | Screw               |

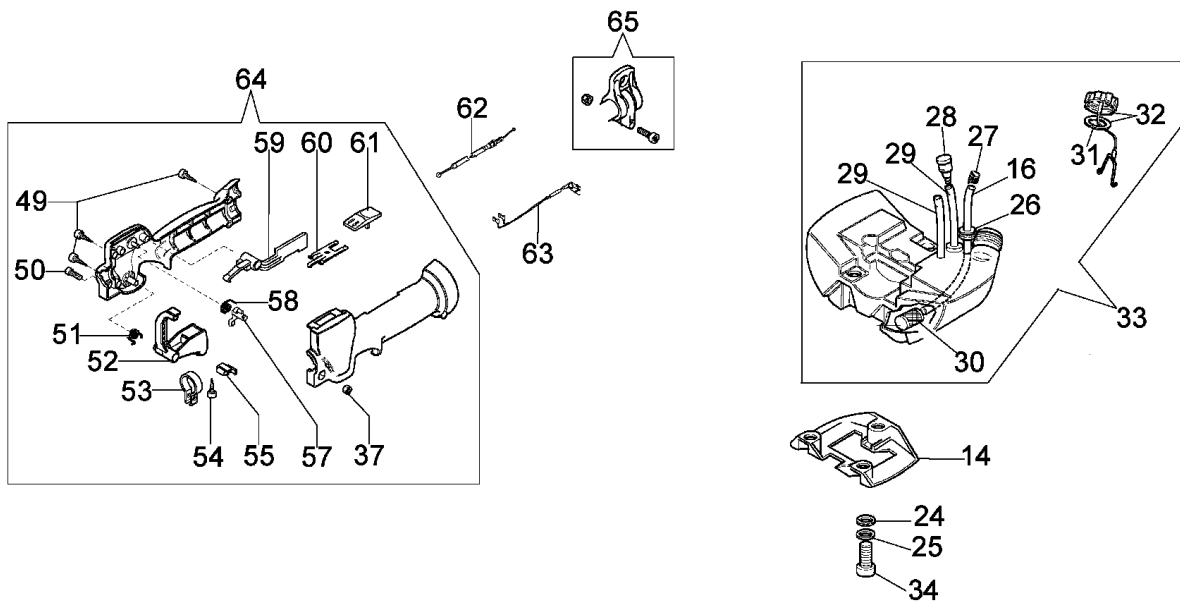
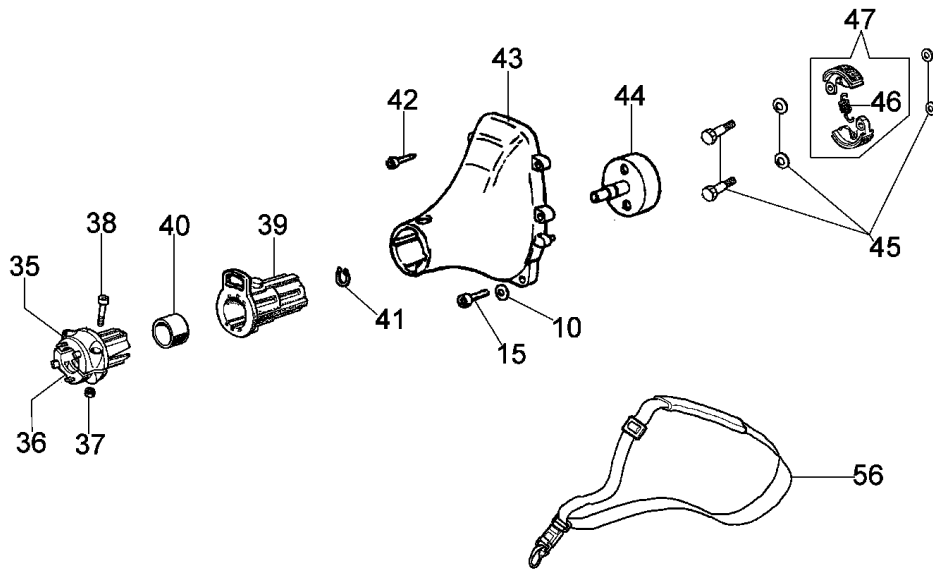
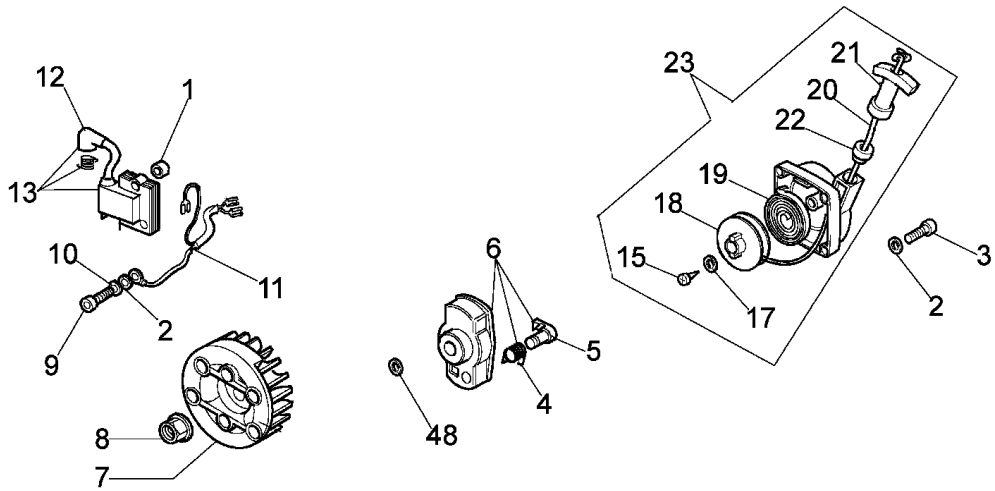
Drawing Starter assy and fuel tank



## Drawing Starter assy and fuel tank

| Refer<br>ence | Qty | Item number | Description      |
|---------------|-----|-------------|------------------|
| 1             | 2   | 50070148    | Spacer           |
| 2             | 4   | 3916004     | Washer           |
| 3             | 4   | 3801010R    | Screw            |
| 4             | 1   | 61070039    | Spring           |
| 5             | 1   | 61070038    | Pawl             |
| 6             | 1   | 61070053    | Clutch driver    |
| 7             | 1   | 61070017AR  | Flywheel         |
| 8             | 1   | 3980012     | Nut              |
| 9             | 2   | 006000085   | Screw            |
| 10            | 2   | 3819005     | Washer           |
| 11            | 2   | 61070012    | Cable            |
| 12            | 1   | 094600097A  | Spark plug cap   |
| 13            | 1   | 56510066R   | Ignition coil    |
| 14            | 1   | 61100005    | Stand            |
| 15            | 3   | 3801013     | Screw            |
| 16            | 1   | 4100415     | Hose             |
| 17            | 1   | 094600451   | Washer           |
| 18            | 1   | 61070035AR  | Starter pulley   |
| 19            | 1   | 61070036R   | Spring           |
| 20            | 1   | 61070019AR  | Starter rope     |
| 21            | 1   | 093500397   | Handle           |
| 22            | 1   | 072700089   | Bushing          |
| 23            | 1   | 61102006BR  | Starter assy     |
| 24            | 7   | 3918005     | Washer           |
| 25            | 3   | 3819006     | Washer           |
| 26            | 1   | 4161211     | Bush             |
| 27            | 1   | 4098377     | Band             |
| 28            | 1   | 61070011A   | Breather valve   |
| 29            | 2   | 61070078    | Hose             |
| 30            | 1   | 094600450R  | Fuel filter      |
| 31            | 1   | 61070006    | Gasket           |
| 32            | 1   | 61070079R   | Compl. cap       |
| 33            | 1   | 61100036    | Complete tank    |
| 34            | 1   | 3801013     | Screw            |
| 35            | 1   | 61010021    | Adaptor          |
| 36            | 1   | 61010020    | Adaptor          |
| 37            | 2   | 3914003     | Nut              |
| 38            | 2   | 3801016     | Screw            |
| 39            | 1   | 4161428     | Sleeve           |
| 40            | 1   | 4161364     | Bushing          |
| 41            | 1   | 3024012     | Ring             |
| 42            | 4   | 3960064     | Screw            |
| 43            | 1   | 61100008A   | Starter case     |
| 44            | 1   | 61070022A   | Clutch drum      |
| 45            | 1   | 61170137A   | Clutch bolt      |
| 46            | 1   | 61070090    | Spring           |
| 47            | 1   | 61070091R   | Clutch assy d.54 |
| 48            | 1   | 094500229   | Washer           |
| 49            | 3   | 3960067     | Screw            |

Drawing Starter assy and fuel tank

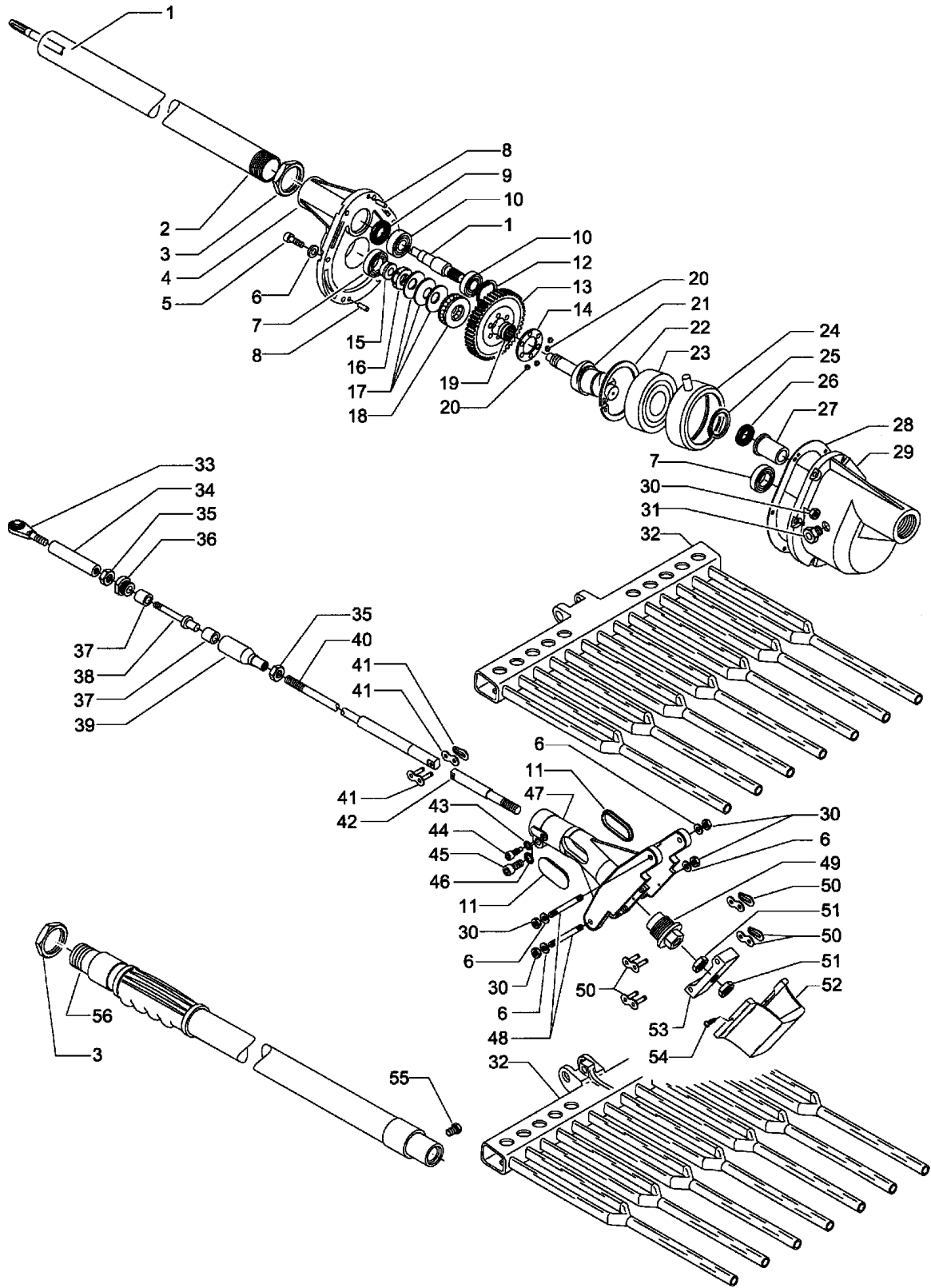


## Drawing Starter assy and fuel tank

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| Reference | Qty | Item number | Description    |
|-----------|-----|-------------|----------------|
| 50        | 1   | 3801011     | Screw          |
| 51        | 1   | 61040056    | Spring         |
| 52        | 1   | 61040049    | Throttle lever |
| 53        | 1   | 61010019    | Band           |
| 54        | 1   | 3960061     | Screw          |
| 55        | 1   | 61040054    | Plate          |
| 56        | 1   | 4160463R    | Harness        |
| 57        | 1   | 61040052    | Pawl           |
| 58        | 1   | 61040057    | Spring         |
| 59        | 1   | 61040050A   | Lever          |
| 60        | 1   | 61040053    | Plate          |
| 61        | 1   | 61040051    | Slide control  |
| 62        | 1   | 61070080    | Throttle cable |
| 63        | 1   | 61070081    | Cable          |
| 64        | 1   | 61012006A   | Handle         |
| 65        | 1   | 4161433B    | Band           |

Drawing      Transmission



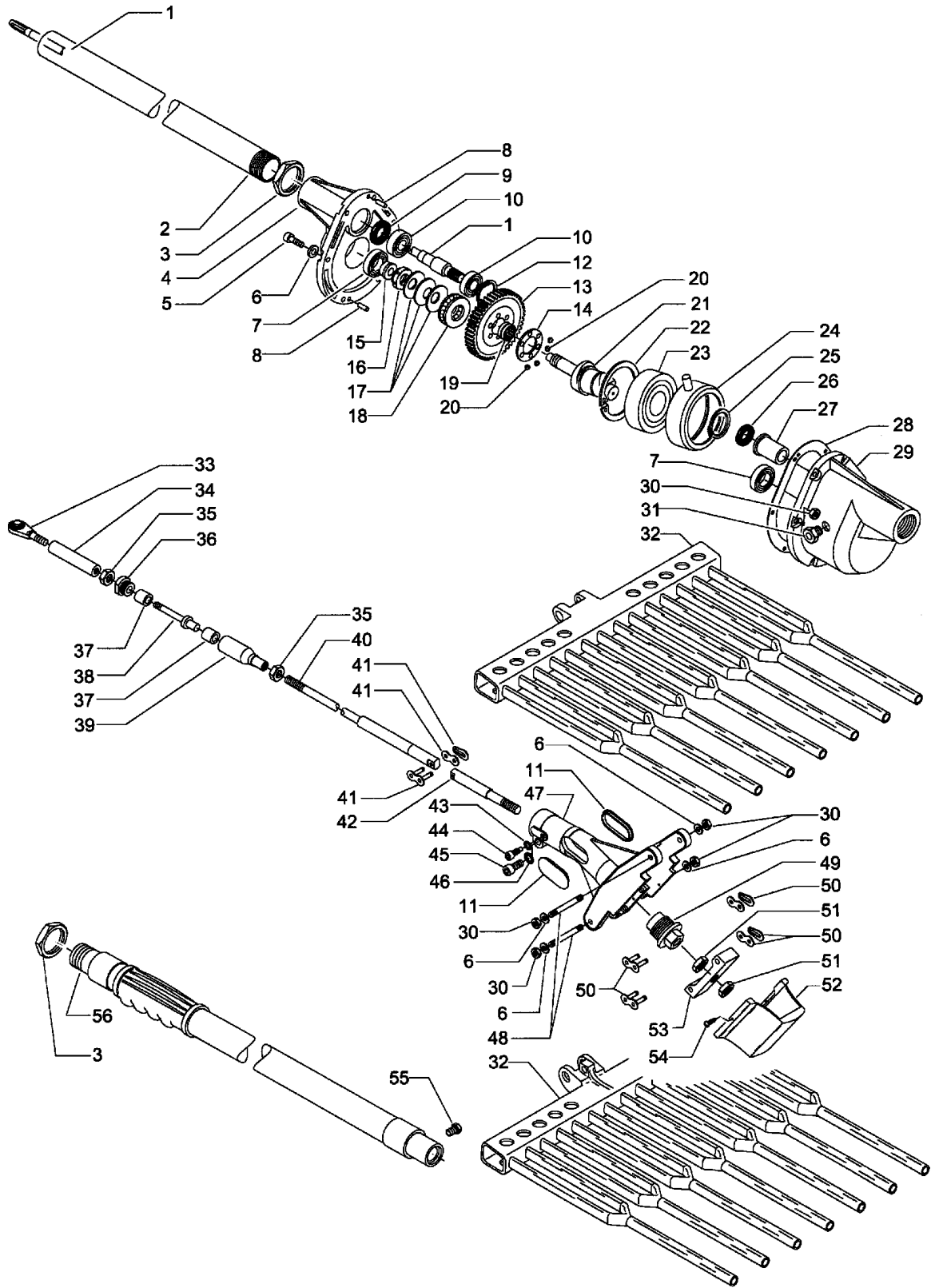
# Drawing      Transmission

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| Refer<br>ence | Qty | Item number | Description    |
|---------------|-----|-------------|----------------|
| 1             | 1   | CS61890001  | Drive shaft    |
| 2             | 1   | CS01400154  | Hose           |
| 3             | 2   | CS01610111  | Nut            |
| 4             | 1   | CS01830156  | Cover          |
| 5             | 10  | CS01060273  | Screw          |
| 6             | 10  | CS01010102  | Washer         |
| 7             | 2   | CS01270138  | Bearing        |
| 8             | 2   | CS01590122  | Pin            |
| 9             | 1   | CS01230224  | Seal ring      |
| 10            | 2   | CS01270107  | Bearing        |
| 11            | 2   | CS01830127  | Cover          |
| 12            | 1   | CS01260145  | Ring           |
| 13            | 1   | CS01970112  | Gear           |
| 14            | 1   | CS01270136  | Support        |
| 15            | 1   | CS01340261  | Bushing        |
| 16            | 1   | CS01610105  | Nut            |
| 17            | 3   | CS01640203  | Washer         |
| 18            | 1   | CS01270140  | Bearing        |
| 19            | 1   | CS01270141  | Bearing        |
| 20            | 6   | CS01910116  | Ball           |
| 21            | 1   | CS01290159  | Shaft          |
| 22            | 1   | CS01260144  | Snap ring      |
| 23            | 1   | CS01270139  | Bearing        |
| 24            | 1   | CS01080183  | Bearing case   |
| 25            | 1   | CS01260142  | Snap ring      |
| 26            | 1   | CS01230226  | Gasket         |
| 27            | 1   | CS01340265  | Bushing        |
| 28            | 1   | CS01230229  | Gasket         |
| 29            | 1   | CS01710285  | Body           |
| 30            | 10  | CS01000101  | Nut            |
| 31            | 1   | CS01330172  | Oil window     |
| 32            | 2   | CS01930121  | Rake           |
| 33            | 1   | CS01270137  | Joint          |
| 34            | 1   | CS01250202  | Pin            |
| 35            | 2   | CS01000130  | Nut            |
| 36            | 1   | CS01000148  | Nut            |
| 37            | 2   | CS01730109  | Shock absorber |
| 38            | 1   | CS01690136  | Piston pump    |
| 39            | 1   | CS01600148  | Support        |
| 40            | 1   | CS61030002  | Rod            |
| 41            | 1   | CS01820105  | Joint          |
| 42            | 1   | CS01650186  | Rod            |
| 43            | 1   | CS01010125  | Washer         |
| 44            | 1   | CS01060330  | Screw          |
| 45            | 1   | CS01060329  | Screw          |
| 46            | 1   | CS01010212  | Washer         |
| 47            | 1   | CS01660135  | Head           |
| 48            | 2   | CS01060311  | Screw          |
| 49            | 1   | CS01340278  | Bushing        |

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Drawing Transmission



# Drawing      Transmission

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| Reference | Qty | Item number | Description |
|-----------|-----|-------------|-------------|
| 50        | 2   | CS01820103  | Joint       |
| 51        | 2   | CS01000139  | Nut         |
| 52        | 1   | CS01320215  | Guard       |
| 53        | 1   | CS02140102  | Oscillator  |
| 54        | 2   | CS01060210  | Screw       |
| 55        | 1   | CS01990100  | Nipple      |
| 56        | 1   | CS61650032  | Rod mt. 2   |